



HSS TAPS PRICE LIST NO. 20170701 (EFFECTIVE 01-07-2017)

TOTEM HSS HAND / SHORT MACHINE / LONG SHANK MACHINE TAPS

ALL RATES ARE IN RUPEES PER PIECE (Exclusive of GST)

METRIC COARSE PITCH	IS-6175 - Part I / II / III			IS-6175 - Part IV	
SIZE X PITCH STANDARD (IN MM)	STANDARD EACH Rs.	SF / RS * EACH Rs.	SPPT EACH Rs.	LONG SHANK 'A', 'C', OR 'D' EACH Rs.	LONG SHANK TYPE 'B' (SPPT) EACH Rs.
2.0 X 0.40	429	449	508	-	-
2.2 X 0.45	429	449	508	-	-
2.3 X 0.40	429	449	508	-	-
2.5 X 0.45	429	449	508	-	-
2.6 X 0.45	429	449	508	-	-
3.0 X 0.50	261	284	328	574	676
3.5 X 0.60 #	261	284	328	574	676
4.0 X 0.70	261	284	328	574	676
4.5 X 0.75	280	299	346	421	501
5.0 X 0.80	280	299	346	412	501
6.0 X 1.00	280	299	346	442	539
7.0 X 1.00 ~	357	371	423	500	586
8.0 X 1.25	337	347	401	480	586
9.0 X 1.25 ~	407	432	500	614	732
10.0 X 1.50	407	432	500	614	732
11.0 X 1.50 ~	633	668	764	891	1051
12.0 X 1.75	633	668	764	867	1025
14.0 X 2.00	922	971	1112	1258	1490
16.0 X 2.00	922	971	1112	1258	1490
18.0 X 2.50	1390	1458	1667	1848	2173
20.0 X 2.50	1773	1861	2124	2269	2672
22.0 X 2.50	1900	1990	2276	2540	2991
24.0 X 3.00	2116	2220	2540	2756	3247
25.0 X 3.00	2582	2711	3096	3450	4072
27.0 X 3.00	3205	3364	3846	3963	4575
30.0 X 3.50	3583	3767	4305	4552	5371
33.0 X 3.50	4366	4585	5239	5345	8927
36.0 X 4.00	6076	6383	7291	7567	-
39.0 X 4.00	7139	7493	8560	8406	-
42.0 X 4.50	8316	8732	9978	10841	-
45.0 X 4.50	11197	11760	13438	12859	-
48.0 X 5.00	11943	12540	14332	14476	-
52.0 X 5.00	14989	15737	17986	16754	-
56.0 X 5.50	21331	22398	25595	23457	-
60.0 X 5.50	22482	23605	26975	25437	-
64.0 X 6.00	23648	24831	28379	28709	-
68.0 X 6.00	29499	30964	35400	39997	-

* RS - Sizes from 3MM to 10MM

Minimum Order Quantity is 102 Nos.

~ Minimum Order Quantity is 51 Nos.

****GST will be charged extra as applicable**

	BS - 949								ANSI
SIZE INCH	BSW / BSF			UNF / UNC			BSP	BSPT	NPT
	Hand Tap	Serial Form	Spiral Point	Hand Tap	Serial Form	Spiral Point	Hand Tap	Hand Tap	Hand Tap
1/8	273	284	328	-	-	-	449	611	627
5/32	273	284	328	-	-	-	-	-	-
3/16	273	299	346	-	-	-	-	-	-
7/32	308	323	364	-	-	-	-	-	-
1/4	284	299	341	284	299	346	684	1066	1093
5/16	321	347	401	321	347	401	-	-	-
3/8	391	421	480	391	421	480	1004	1369	1390
7/16	500	543	620	500	543	620	-	-	-
1/2	637	668	764	637	668	764	1516	2044	2084
9/16	924	971	1112	924	967	1112	-	-	-
5/8	924	967	1112	924	967	1112	1679	-	-
3/4	1400	1472	1685	1400	1472	1685	2253	3027	3087
7/8	1933	2024	2317	1933	2024	2317	2780	-	-
1"	2422	2545	2909	2422	2545	2909	3514	4702	4816
1.1/8" #	3253	3416	3904	3253	3416	3904	4836	-	-
1.1/4"	3921	4116	4707	3921	4116	4707	5270	6725	6876
1.3/8" #	5056	5316	6068	5056	5316	6068	-	-	-
1.1/2"	6076	6383	7291	6076	6383	7291	6574	8224	8529
1.5/8" ~	7124	7482	-	7124	7482	-	-	-	-
1.3/4" ~	8596	9027	-	8596	9834	-	10069	-	-
2" ~	11943	12540	-	11943	12540	-	11796	15053	15412
2.1/4" ~	17837	18732	-	-	-	-	20387	-	-
2.1/2" ~	23425	24597	-	-	-	-	29415	-	-
2.3/4" ~	29225	30689	-	-	-	-	32823	-	-
3" ~	39213	41177	-	-	-	-	39066	-	-

Only in BSW

* RS - Sizes from 1/8" to 3/8"

	BS - 949			
NUMBER	BA		UNF / UNC	
	Hand Tap	Spiral Point	Hand Tap	Spiral Point
0	338	403	636	-
1	338	403	636	-
2	299	365	450	548
3	299	365	450	548
4	299	365	308	368
5	299	365	308	368
6	328	392	308	368
7	444	529	-	-
8	444	529	308	368
9	636	764	-	-
10	636	764	308	368
11	1013	1215	-	-
12	1013	1215	377	450

Minimum Order Quantity - * 100 nos. / # 5 nos. / ~ 2 nos.

****GST will be charged extra as applicable**

METRIC FINE PITCH	IS-6175 - PART I / II / III			IS-6175 - PART IV	
Size X Pitch (in MM)	Hand Tap	Serial Form	Spiral Point	Long Shank 'A', 'C', OR 'D'	Long Shank Type 'B' (SPPT)
4.0 X 0.35/0.50*	389	436	467	-	-
4.0 X 0.75	355	396	452	781	872
5.0 X 0.50/0.75*	381	421	456	500	587
6.0 X 0.75	381	421	456	500	587
8.0 X 1.00	399	441	477	529	627
9.0 X 1.00*	492	548	627	679	799
10.0 X 1.00/1.25	453	508	548	660	736
11.0 X 1.00/1.25*	799	892	1020	1080	1278
12.0 X 1.00*/1.25/1.50	743	783	840	949	1116
14.0 X 1.50	924	971	1112	1174	1387
14.0 X 1.25	974	1028	1173	1249	1475
14.0 X 1.00*	953	1003	1145	1225	1450
16.0 X 1.50	924	971	1112	1174	1490
16.0 X 1.00*	953	1003	1145	1318	1557
18.0 X 1.50	1583	1663	1769	1975	2509
18.0 X 1.00/2.00*	1734	1822	1939	2151	2536
20.0 X 1.50	2003	2099	2232	2573	3039
20.0 X 1.00/2.00	1995	2253	2578	2836	3596
22.0 X 1.50	2182	2290	2436	2671	3154
22.0 X 1.00/2.00*	2350	2469	2822	2878	3649
24.0 X 1.50	2388	2509	2665	2980	3519
24.0 X 2.00	2376	2681	3068	3140	3984
25.0 X 1.00/1.50*	2529	2856	3265	3649	4310
27.0 X 1.50/2.00*	3568	3741	4279	4683	5140
30.0 X 1.50/2.00	4012	4212	4812	5265	6215
33.0 X 1.50/2.00/3.00	4898	5146	-	6365	7522
36.0 X 1.50/2.50*/3.00*	6795	7132	-	8766	10340
39.0 X 1.50/2.00*/3.00*	8470	8896	-	11013	-
42.0 X 1.50/2.50*/3.00*/4.00	9409	9876	-	12037	-
45.0 X 1.50/3.00	13038	13771	-	16781	-
48.0 X 1.50/2.00*/3.00*/4.00	13553	14232	-	-	-
50.0 X 1.50/2.00*/3.00*	14978	15725	-	-	-
52.0 X 1.50/2.00*	16878	17727	-	-	-

RS - Sizes from 3MM to 10MM

* Minimum order quantity Upto M4 - 100 nos. / M4.5 to M7 - 75 nos. / M8 to M12 - 50 nos.

M13 to M25 - 25 nos. / M26 to M40 - 5 nos. / M41 and above - 2 nos.

**GST will be charged extra as applicable

BS 949			
SIZE INCH	BSB	BSW LONG SHANK	
	Hand Tap	TYPE 'A','C' OR 'D'	TYPE B
1/8	-	578	683
5/32	-	578	683
3/16	-	449	528
7/32	-	-	-
1/4	278	482	572
9/32	-	-	-
5/16	403	524	589
3/8	472	646	730
7/16	595	707	834
1/2	646	920	1083
9/16	1157	1329	1564
5/8	1157	1329	1564
3/4	1517	2376	2804
7/8	1900	2457	2896
1"	2392	2978	3516

BS 949		
Special Pitch Taps		
SIZE	PITCH	Hand Tap
11/64	40, 48	336
3/16	28	336
15/64	28, 40	336
1/4	32	336
9/32	28, 40	415
5/16	30, 40	390
3/8	28, 40	474
7/16	28,32,40	611
1/2	32,40	752
9/16	20	1133

Note :

1. Please refer to us for sizes not covered here.
2. For BSW/BSF taps are BS 949/1951 ... 7.5% extra.
3. For bluing/Nitriding 3.5% extra.
4. For Left hand Taps 35% extra.
5. For Taps as per American Standards ... 7.5% extra.
6. HSS Taps with relieved Shank below 1/8" and 3MM are regretted
7. Hand / Short Machine taps as per IS 6175 PART I To III
8. Long Shank Machine Taps are as per IS-6175 Part IV
9. BSW/BSF/UNF/BA are as per BS 949/1969
10. BSP Taps are as per BS 949/1951

General Terms & Conditions for supply:

1. Prices are exclusive of GST
2. Any other govt. levies will be charged extra as applicable.
3. Prices are subject to revision without prior notice.
4. This price list supercedes all our previous price lists.
5. All legal proceedings are subjected to mumbai jurisdiction.

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